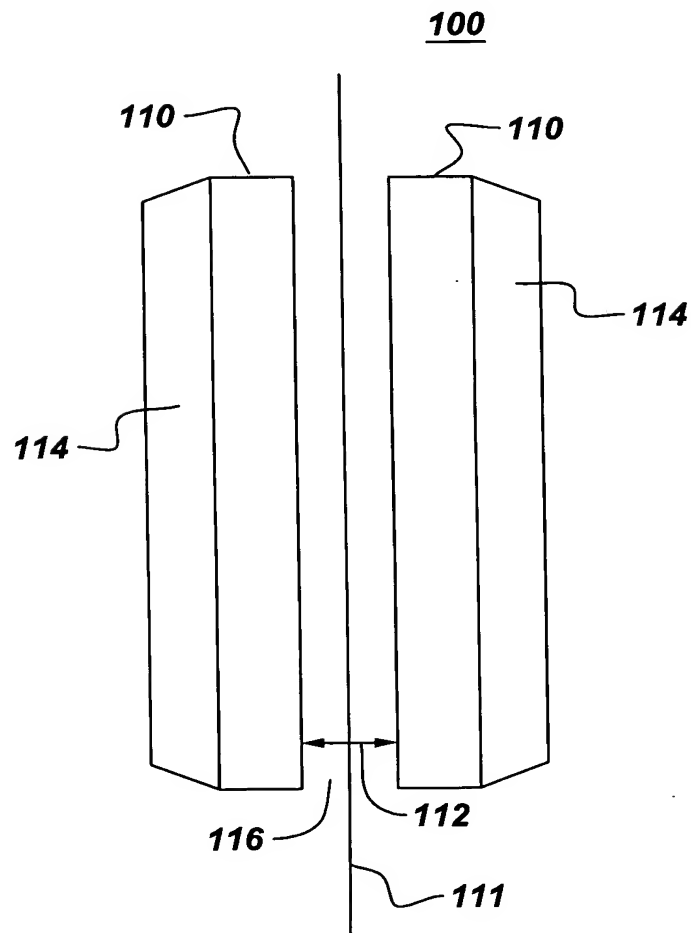


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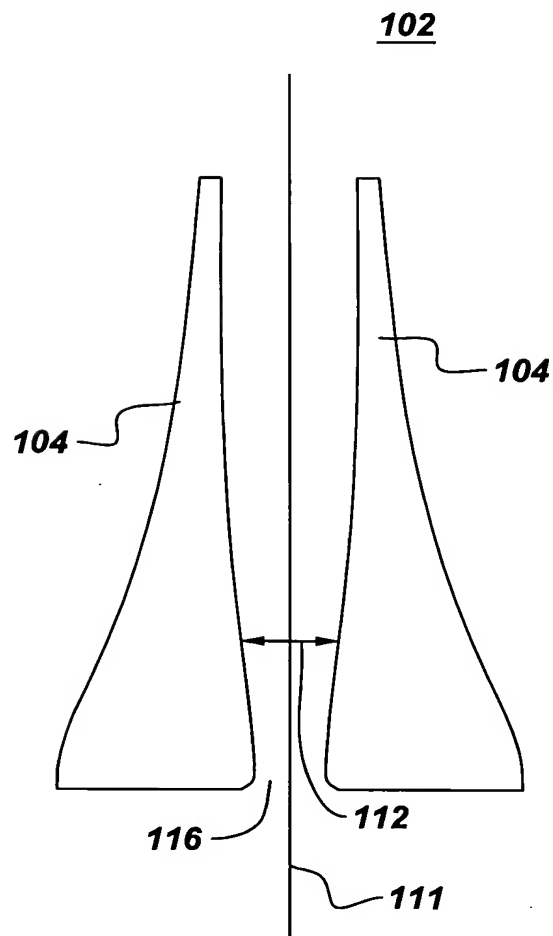
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***Fig. 1***  
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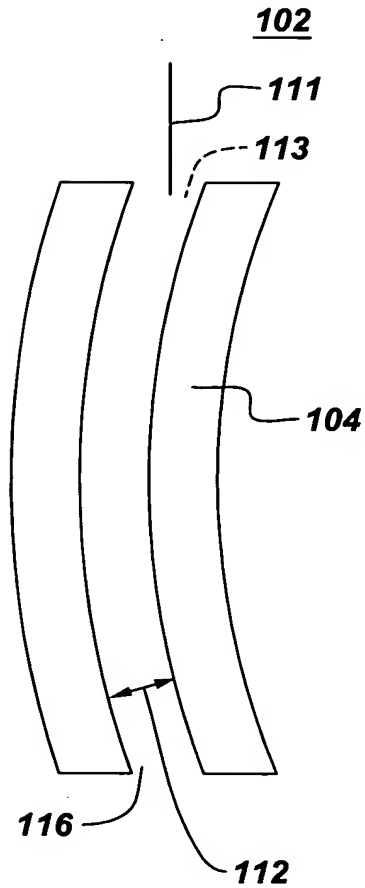
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***Fig. 2***  
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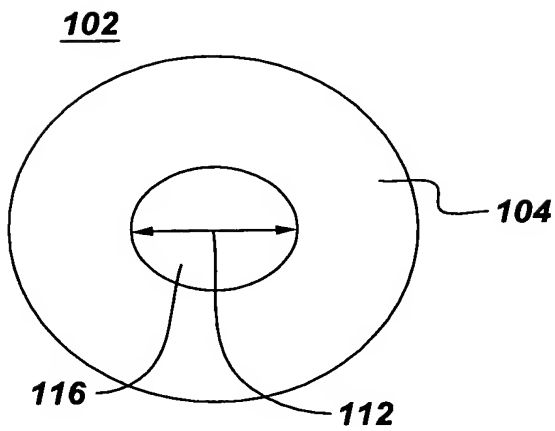
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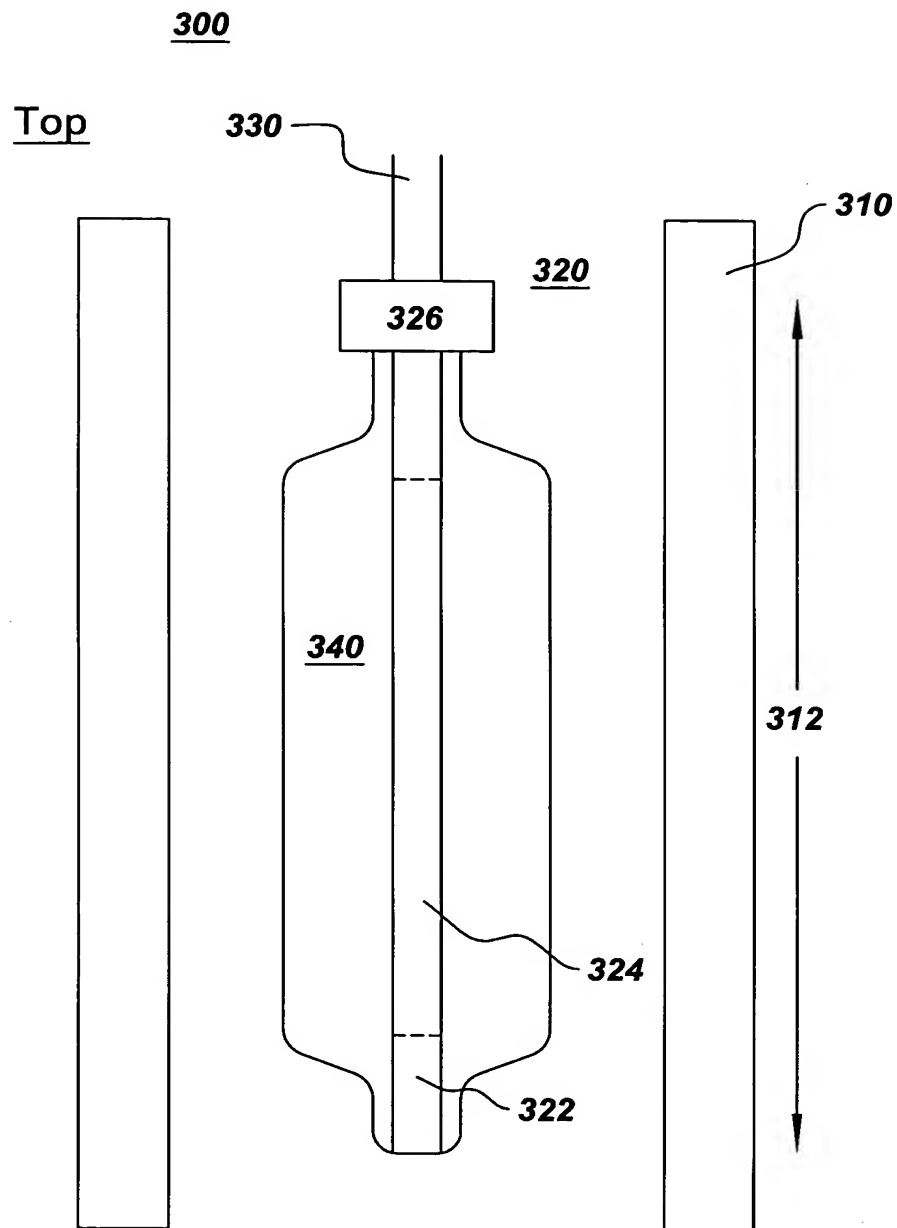
***Fig. 3***  
Prior Art

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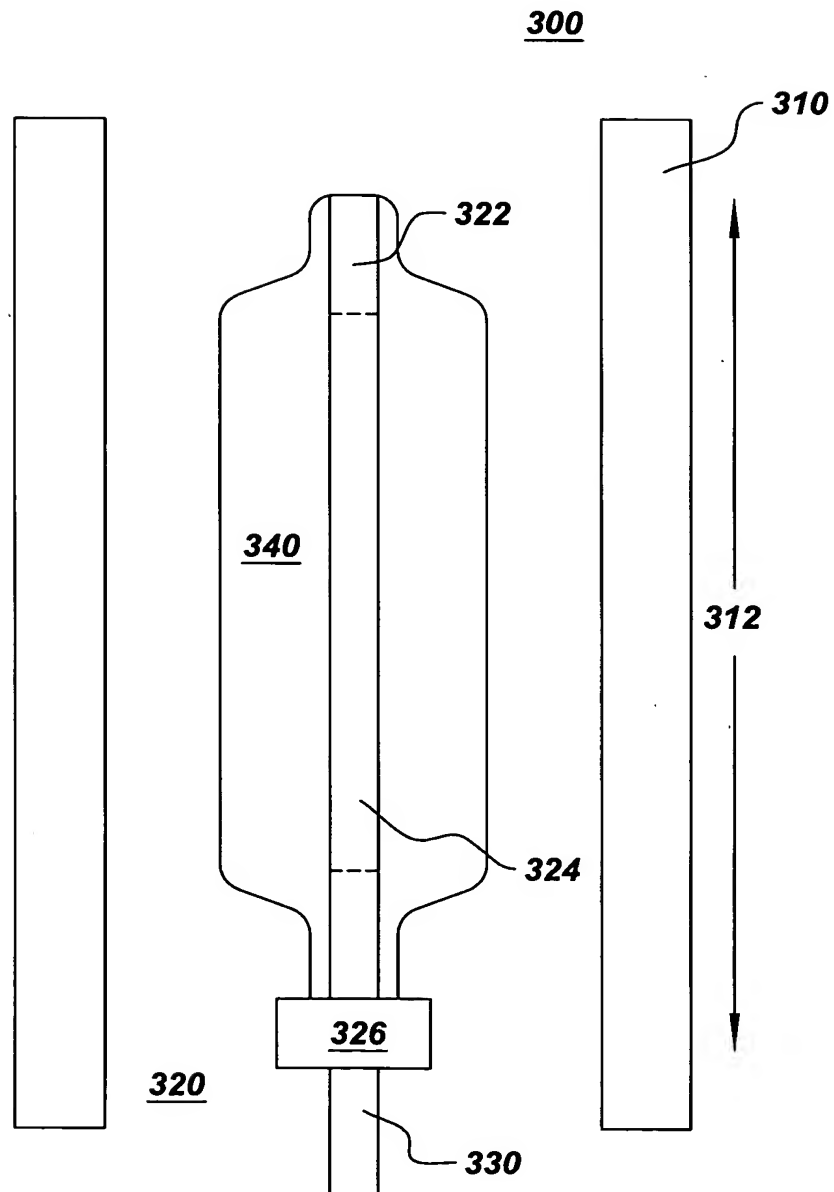
***Fig. 4***  
Prior Art



***Fig. 5***

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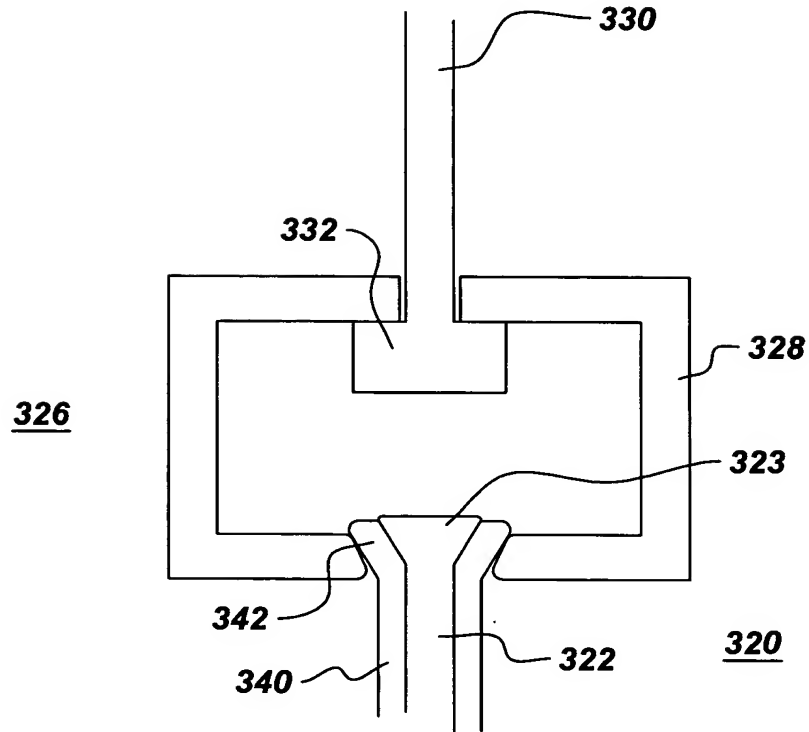
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**Fig. 6**

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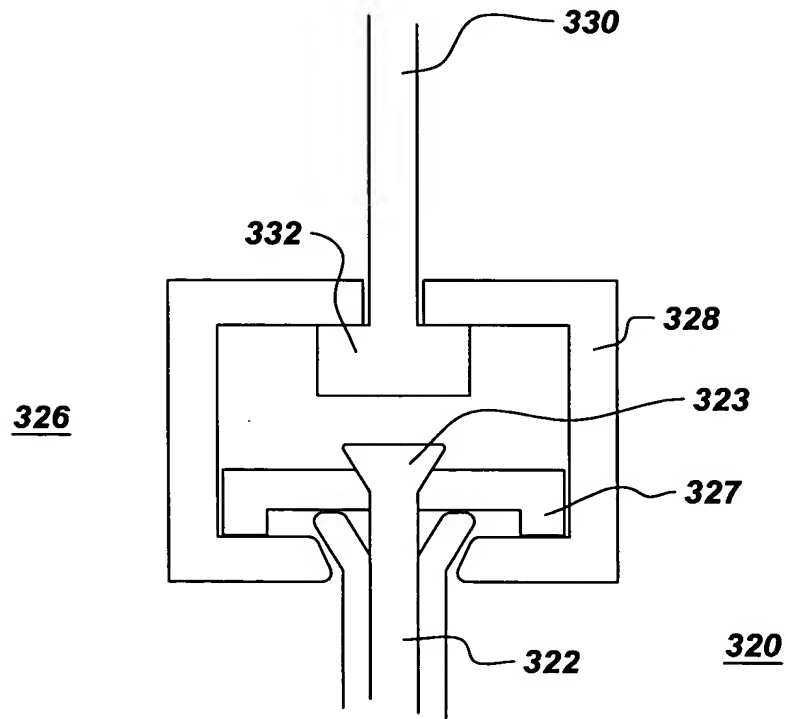
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***Fig. 7***

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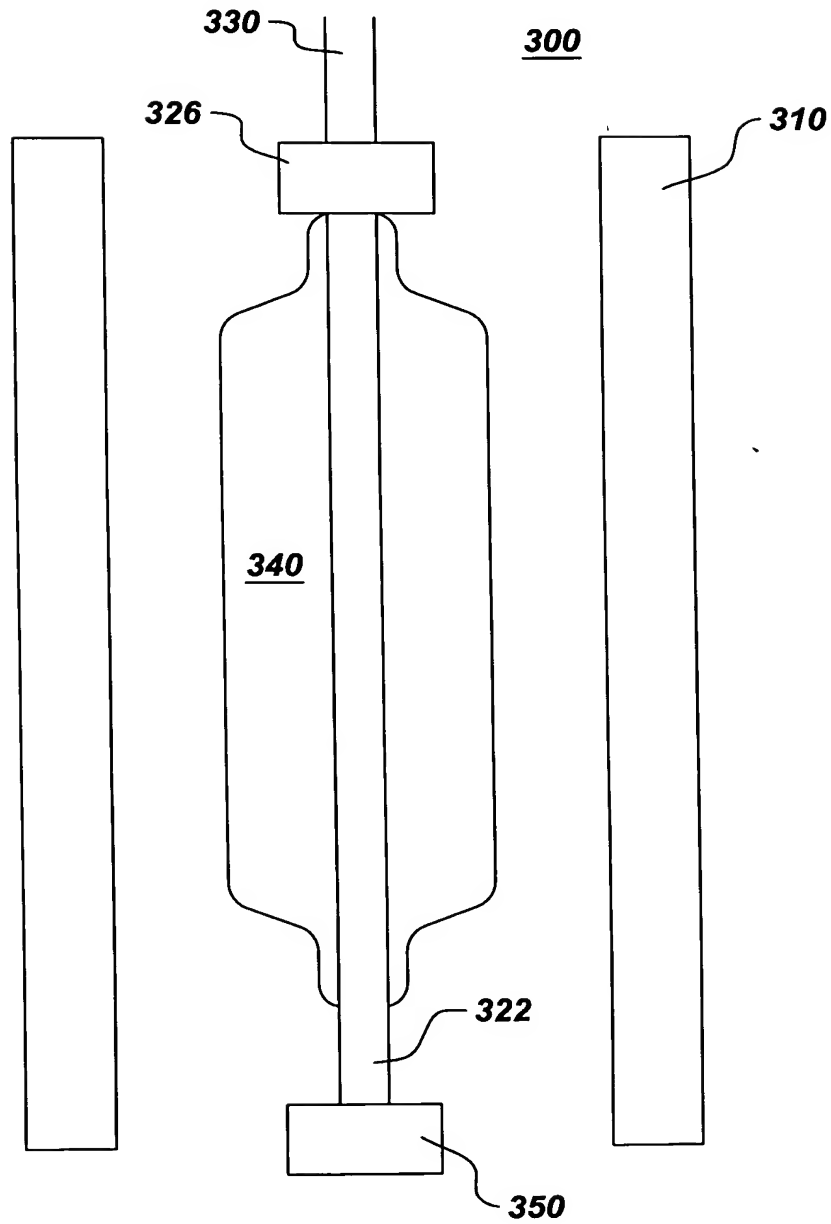


***Fig. 8***



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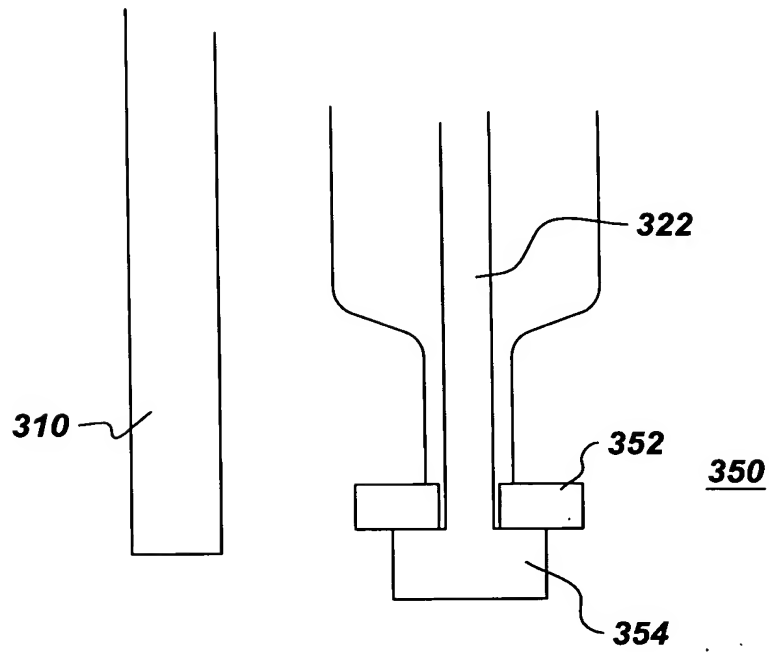
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***Fig. 9***

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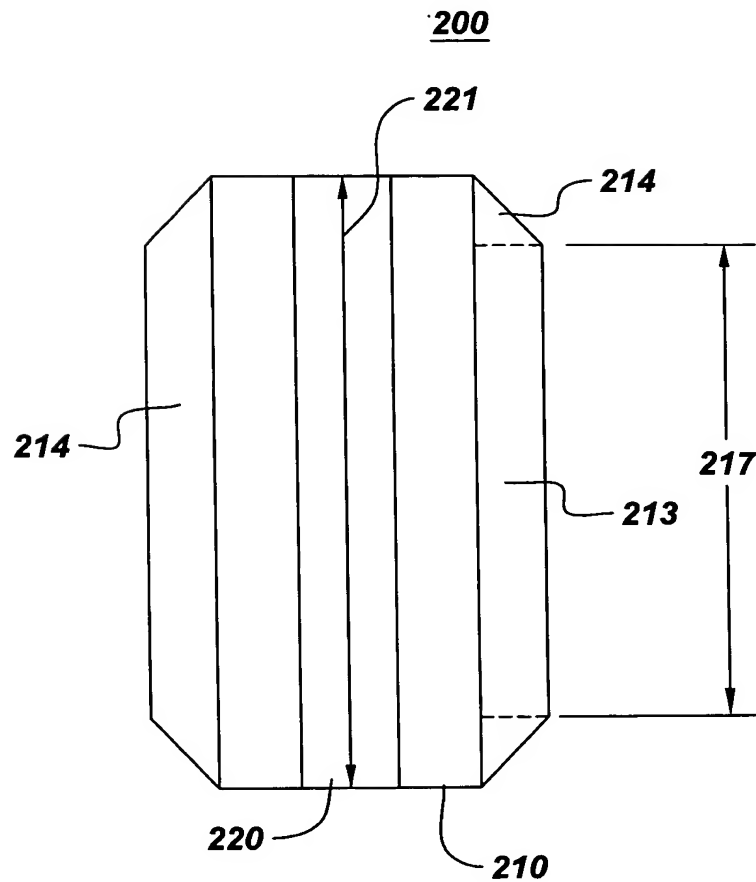
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***Fig. 10***

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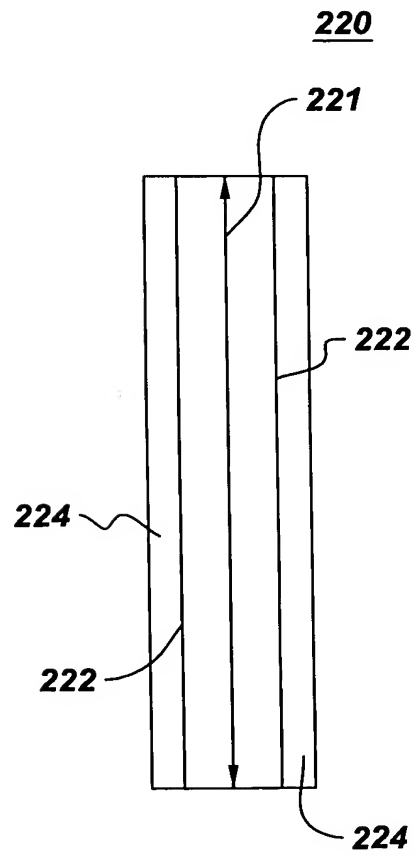
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***Fig. 11***

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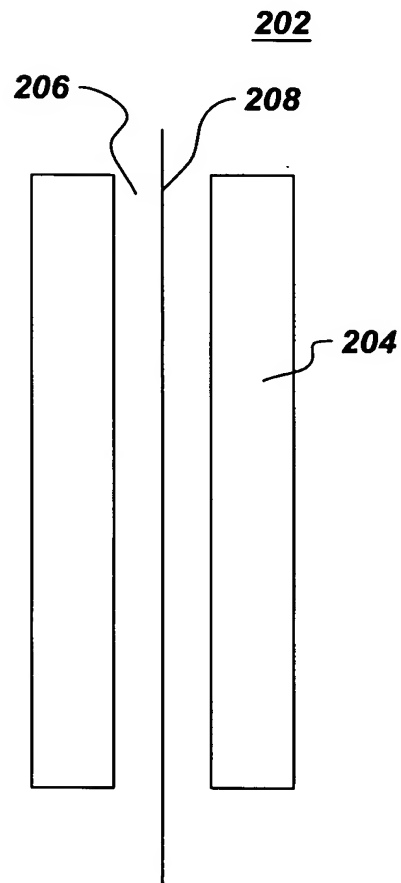
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***Fig. 12***

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***Fig. 13***

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# Process Capability Analysis for CSA

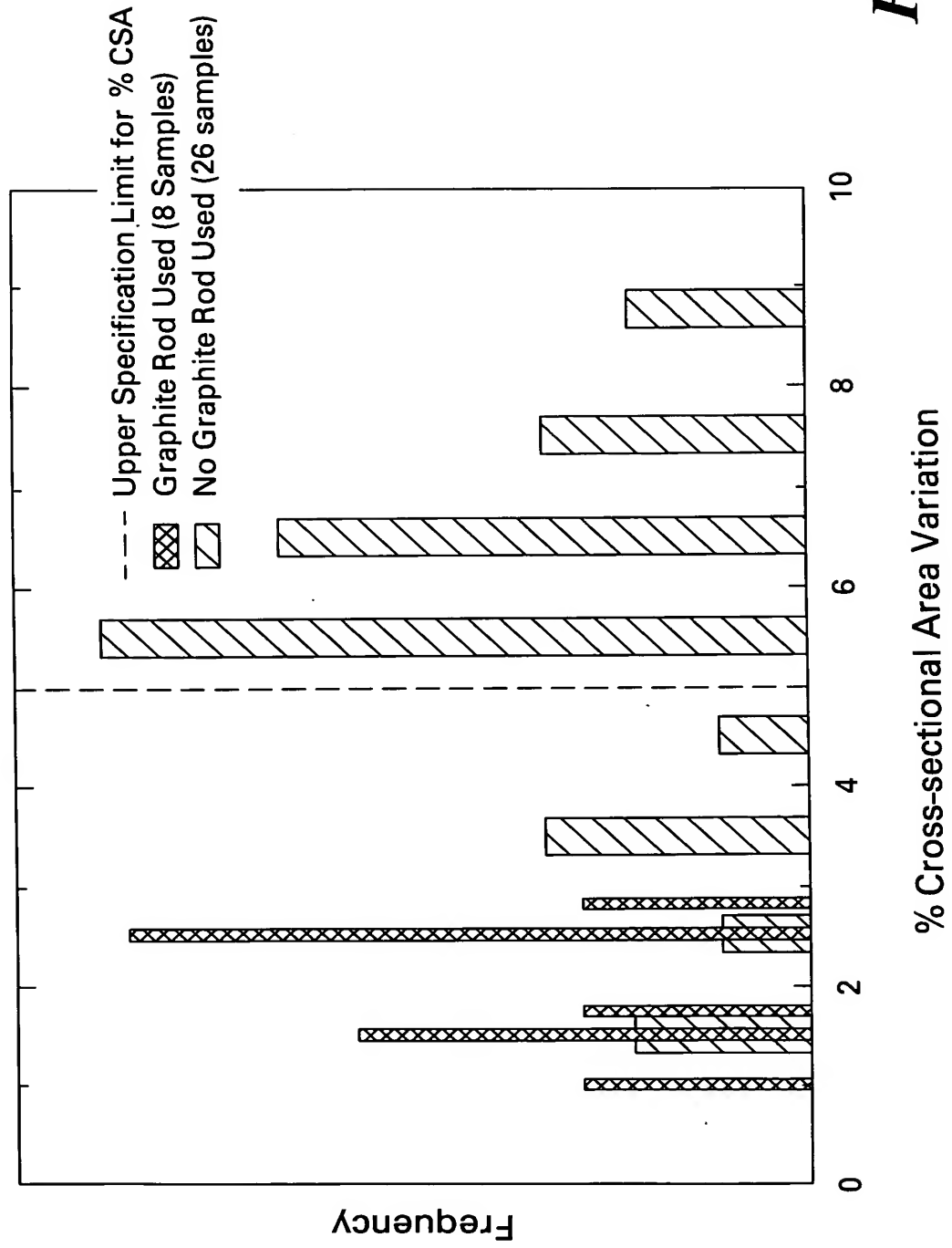


Fig. 14

# Process Capability Analysis for Bow

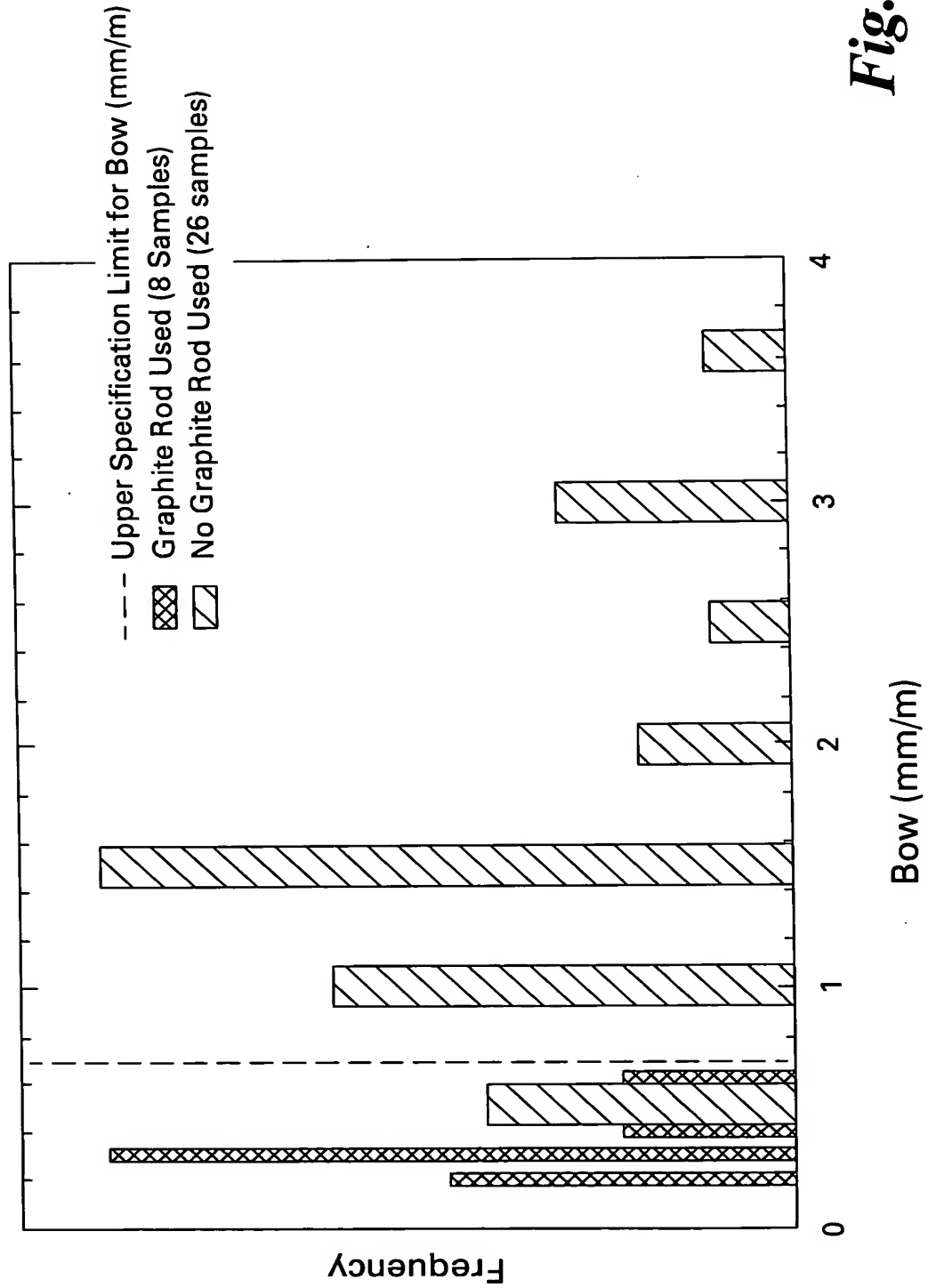


Fig. 15